

Date: 7 Monday, 7/16/2007 2:42:52 PM
 User: Kim Johnston

Process Sheet

31

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : FLOOR WINDOW KIT (LARGE)
 Job Number : 33547
 Estimate Number : 11463
 P.O. Number : N/A Part Number : D350567025
 This Issue : 7/16/2007 S.O. No. : N/A Drawing Number : N/A
 Prsht Rev. : NC Project Number : N/A
 First Issue : N/A Type : MACHINED PARTS Drawing Revision : N/A
 Previous Run : 32860 Material : N/A
 Written By : Due Date : 7/30/2007 Qty: 3 Um: Each
 Checked & Approved By : 07.07.17
 Comment : Est Rev:B Added Cutting Template 05-12-14 JLM

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 DC DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Copy bluefile and create labels & DT8439 per PPP D350-567-025 CHG001

KS 07.07.23

3

2.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Pick Packing Kit

3.0 D2463 1/2" Seal



Comment: Qty.: 3.9375 f(s)/Unit Total : 19.6875 f(s)

Pick: Packing Kit

Qty Part Number

Description Batch

1 D2463-0450

Neoprene Seal

B 30878

4.0 D2463 1/2" Seal



Comment: Qty.: 6.5625 f(s)/Unit Total : 32.8125 f(s)

Pick: Packing Kit

Qty Part Number

Description Batch

1 D2463-0750

Neoprene Seal

30878

5.0 D2942 Replacement Window



Comment: Qty.: 1.0000 Each(s)/Unit Total : 5.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description Batch

1 D2942

Replacement Window

B30683

3x

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Job Number:



Seq. #: Machine Or Operation: Description :

6.0 D32101 Doubler



Comment: Qty.: 1.0000 Each(s)/Unit Total : 5.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description Batch

1 D3210-1

Doubler

B32965 (3) ✓

CP

7.0 D32111 Bracket



Comment: Qty.: 1.0000 Each(s)/Unit Total : 5.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description Batch

1 D3211-1

Doubler

B31895 3X ✓

CP

8.0 D32121 Floor Window



Comment: Qty.: 1.0000 Each(s)/Unit Total : 5.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description Batch

1 D3212-1

Floor Window

B32688 (3) ✓

CP

9.0 D3213041 Door Assembly



Comment: Qty.: 1.0000 Each(s)/Unit Total : 5.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description Batch

1 D3213-041

Door Assembly

B31605 3X ✓

CP

10.0 AN526C632R12 Screw



Comment: Qty.: 8.0000 Each(s)/Unit Total : 40.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description Batch

8 AN526C632R12

Screw

M104517 ✓

CP

11.0 AN526C832R9 Screw



Comment: Qty.: 22.0000 Each(s)/Unit Total : 110.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description Batch

22 AN526C832R9

Screw

M104817 ✓

CP

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Job Number:



Seq. #: Machine Or Operation: Description :

4 12.0 AN960JD6 Washer



Comment: Qty.: 8.0000 Each(s)/Unit Total : 40.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description Batch

8 AN960JD6

Washer

M6085- ✓

CU

2 13.0 AN960JD8 Washer



Comment: Qty.: 44.0000 Each(s)/Unit Total : 220.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description Batch

1 + 44 AN960JD8

Washer

M104156- ✓

CU

14.0 MS20470AD35 Rivet



Comment: Qty.: 20.0000 Each(s)/Unit Total : 100.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description Batch

20 MS20470AD3-5

Rivet

9682- ✓

CU

15.0 MS20470AD45 Rivet, Universal Head



Comment: Qty.: 40.0000 Each(s)/Unit Total : 200.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description Batch

40 MS20470AD4-5

Rivet

M102455- 61X

91 M104156

SP

CU

16.0 MS20470AD46 Rivet, Universal Head



Comment: Qty.: 90.0000 Each(s)/Unit Total : 450.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description Batch

90 MS20470AD4-6

Rivet

M104118- ✓

SP

CU

17.0 MS20470AD47 Rivet, Universal Head



Comment: Qty.: 20.0000 Each(s)/Unit Total : 100.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description Batch

20 MS20470AD4-7

Rivet

M104291- ✓

CU

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Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: FLOOR WINDOW KIT (LARGE)

Job Number: 33547

Part Number: D350567025

(4)

Job Number:



Seq. #:

Machine Or Operation:

Description :

18.0

MS21042L06

Nut



Comment: Qty.: 8.0000 Each(s)/Unit Total : 40.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description Batch

8 MS21042L06

Nut M104603

✓ info & STORE 19

BATCH M04603
AUNE BATCH
Q

19.0

MS21042L08

Nut



Comment: Qty.: 22.0000 Each(s)/Unit Total : 110.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description Batch

22 MS21042L08

Nut M104812

✓

CU

20.0

FG778150550ROL

7781 9oz Glass 50"x125yd



Comment: Qty.: 10.7600 sf(s)/Unit Total : 53.8000 sf(s)

Pick: Packing Kit

Qty Part Number

Description Batch

1m²020A0127

Cloth #144-9oz M101039

✓

CU

21.0

21212

Receptacles



Comment: Qty.: 9.0000 Each(s)/Unit Total : 45.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description Batch

9 212-12

Receptacles M103955

✓

CU

22.0

26006

Camlock Stud



Comment: Qty.: 9.0000 Each(s)/Unit Total : 45.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description Batch

9 2600-6

Camlock Stud M104610

✓

CU

23.0

2600LW

Camloc Retaining Washer



Comment: Qty.: 9.0000 Each(s)/Unit Total : 45.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description Batch

M104696

AKA

CU 7/1/31 (4)

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Drawing Name: FLOOR WINDOW KIT (LARGE)

Job Number: 33547

Part Number: D350567025

(3)

Job Number:



Seq. #:

Machine Or Operation:

Description :

9 2600-LW Camlock Retaining
Cutting Template n/a

1 DT8439

24.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

07/08/02 0007/08/02
X3/Kits

25.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D350-567-025

Location:

PPP Rev:

NIB

07/08/02

(3)

26.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

07/08/03

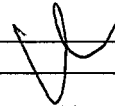
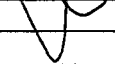
Job Completion



07.08.02

Date: Wednesday, 05/09/2007 8:22:36 AM
User: Linda Lacelle





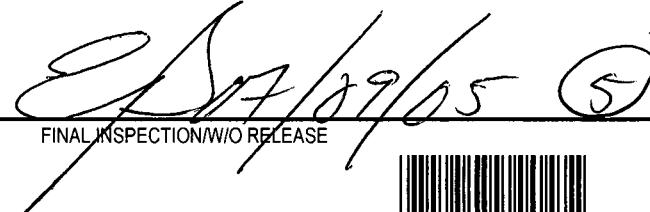



Process Sheet

Customer : CC-DAR01 Dart Aerospace Ltd.	Drawing Name : D350-567
Job Number : 34428	
Estimate Number : 10804	
P.O. Number : N/A	Part Number : Z_CUSTOM
This Issue : 05/09/2007 S.O. No. : N/A	Drawing Number : NCR 217
Prsht Rev. : NC	Project Number : N/A
First Issue : N/A Type : SMALL /MED FAB	Drawing Revision : N/A
Previous Run : 00015	Material : N/A
Written By : 	Due Date : 12/09/2007 Qty: 1 Um: Each
Checked & Approved By : 	
Comment :	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	PACKAGING 1	PACKAGING RESOURCE #1
		
Comment: PACKAGING RESOURCE #1		
REMOVE FROM STK:		
3 X D350-567-025 B33547 ✓		
2 X D350-567-111 B33787 ✓		
2.0	PACKAGING 1	PACKAGING RESOURCE #1
		
Comment: PACKAGING RESOURCE #1		
ADD DT 8439 REV.B IN BOX		
RETURN TO STK USING SAME B/N'S  (5)		
3.0	QC21	FINAL INSPECTION/W/O RELEASE
		
Comment: FINAL INSPECTION/W/O RELEASE		
ADD A COPY OF THIS W/O TO BOTH W/O'S ABOVE  (5)		

Job Completion



u 07-09-05